



Solar Energy Research
Institute of Singapore

Smart Grid Floating Solar

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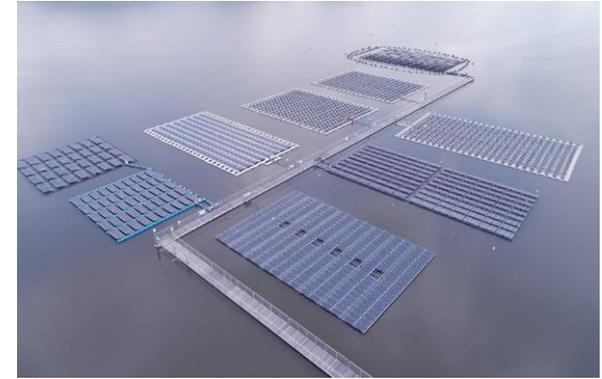
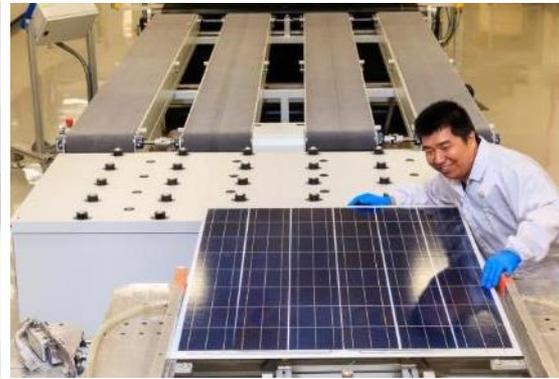
5th ASEAN Smart Grid Congress
Senai, Johor, Malaysia
04 December 2019

Solar Energy Research Institute of Singapore

- ❑ Founded in 2008; focuses on applied solar energy research
- ❑ Part of the National University of Singapore (NUS)
- ❑ Rapid growth (now > 200 people and > 6000 m² of space)
- ❑ State-of-the-art laboratories
- ❑ R&D focus is on solar cells, PV modules and PV systems
- ❑ Specialised in professional services for the PV industry
- ❑ ISO 9001 & ISO 17025* certified
(* PV Module Testing Lab)



Main R&D areas of SERIS



Solar cells:

- Silicon wafer solar cells (various cell architectures)
- Tandem solar cells on silicon (e.g. GaAs, perovskites)
- Characterisation & simulation

PV modules:

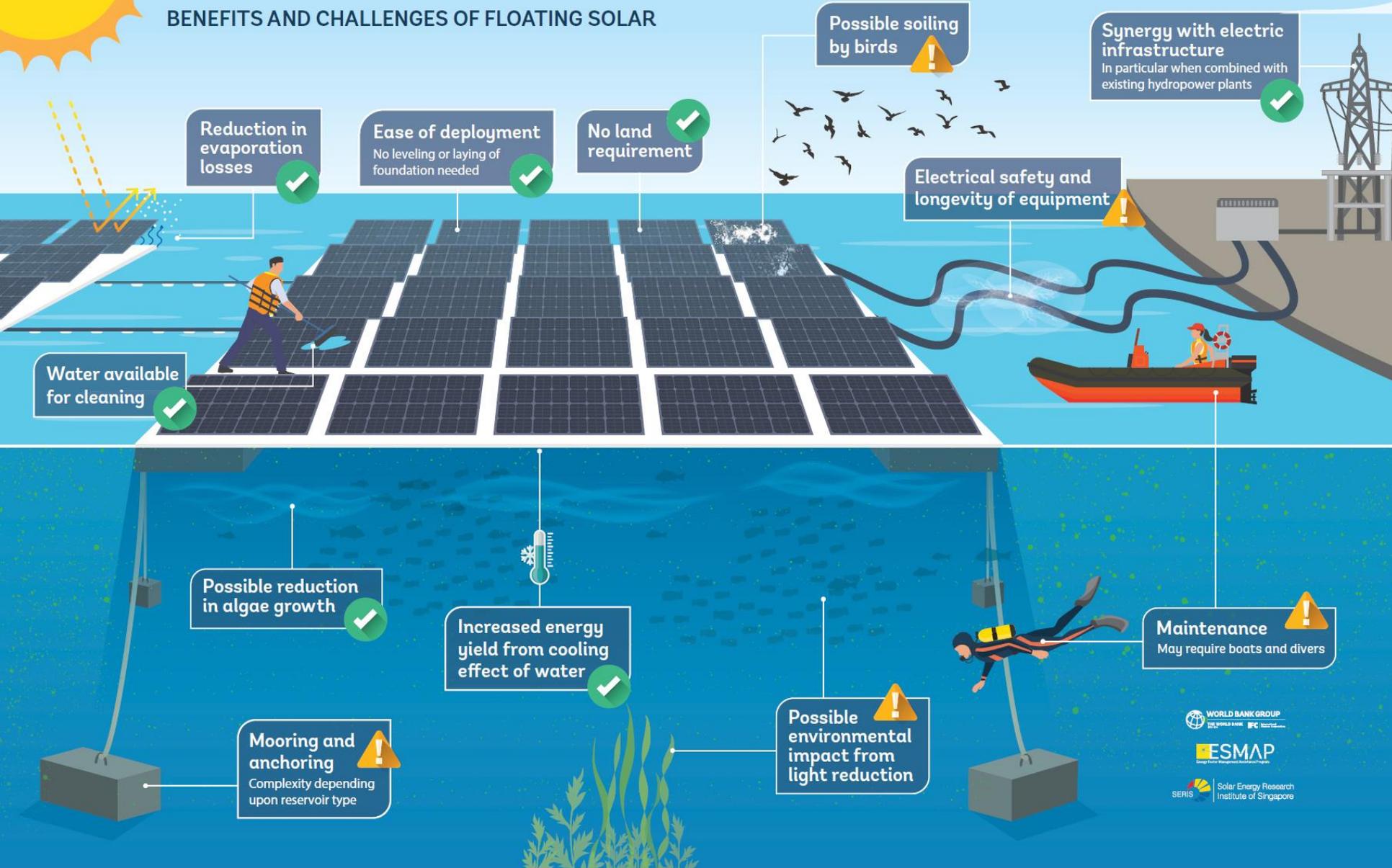
- Module development
- Module testing (indoor & outdoor)
- Module certification
- Characterisation & simulation

Solar systems:

- System technologies, incl. Floating PV
- PV grid integration
- Solar potential & energy meteorology
- Urban Solar, incl. BIPV
- Quality assurance of PV systems
- Solar thermal systems

Where Sun Meets Water

BENEFITS AND CHALLENGES OF FLOATING SOLAR



The largest floating PV plants

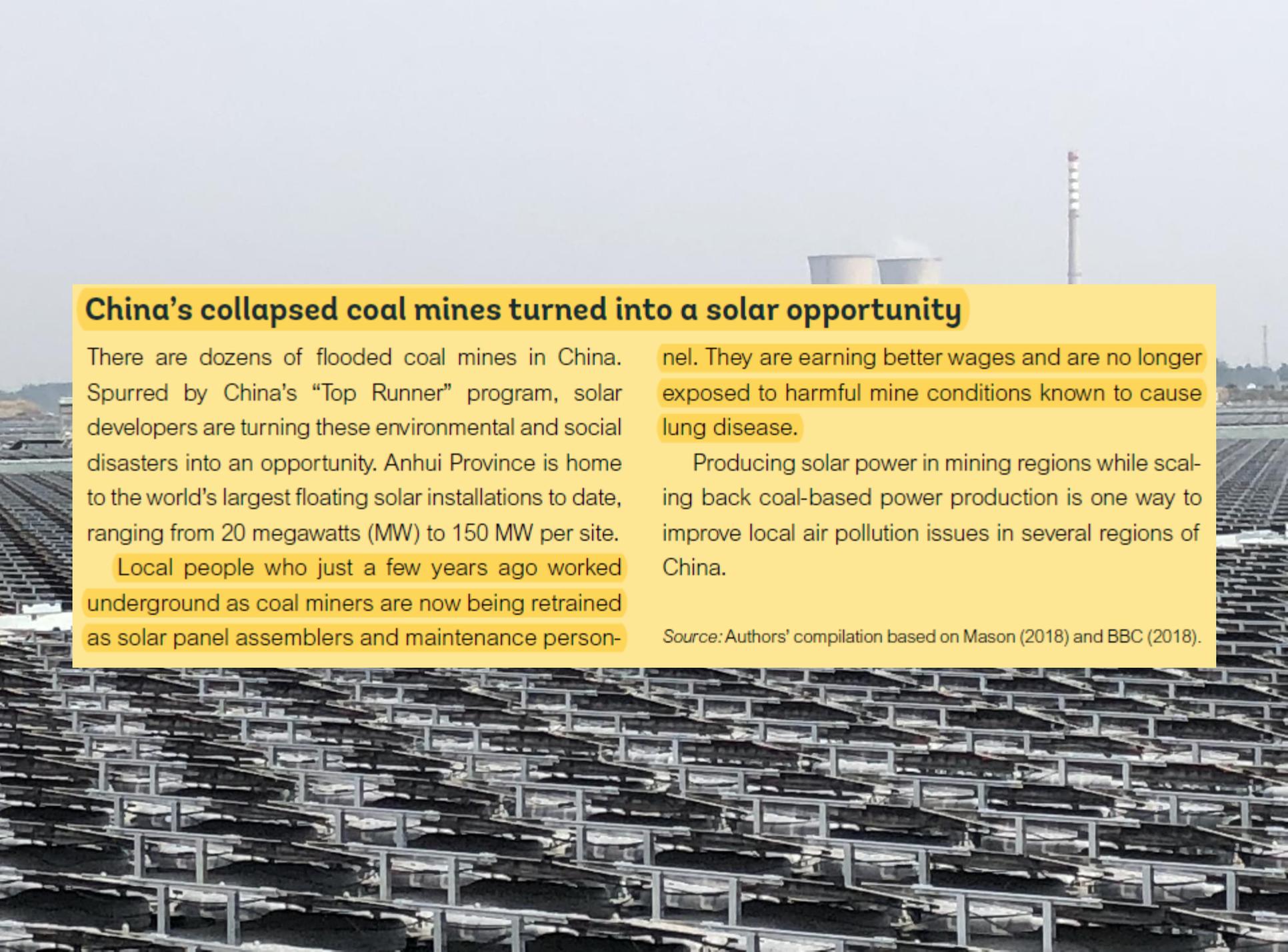


18MWp, Gunsan Retarding Basin, South Korea

8.5MW, Sanshan, Wuhu, Anhui

Coal mining subsidence area, Huainan, Anhui

Image sources: Google Map, Scotra and Sungrow press release.



China's collapsed coal mines turned into a solar opportunity

There are dozens of flooded coal mines in China. Spurred by China's "Top Runner" program, solar developers are turning these environmental and social disasters into an opportunity. Anhui Province is home to the world's largest floating solar installations to date, ranging from 20 megawatts (MW) to 150 MW per site.

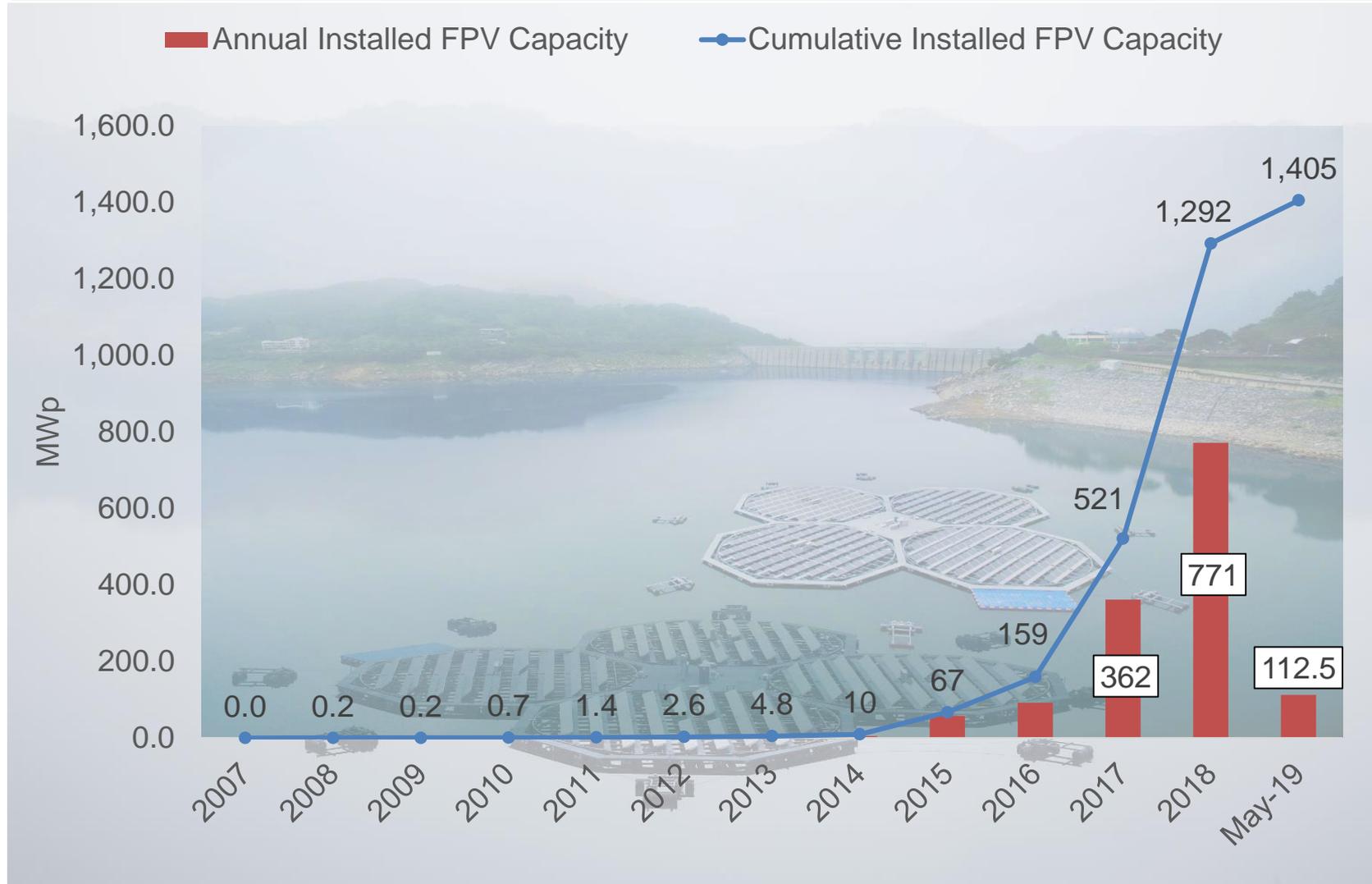
Local people who just a few years ago worked underground as coal miners are now being retrained as solar panel assemblers and maintenance person-

nel. They are earning better wages and are no longer exposed to harmful mine conditions known to cause lung disease.

Producing solar power in mining regions while scaling back coal-based power production is one way to improve local air pollution issues in several regions of China.

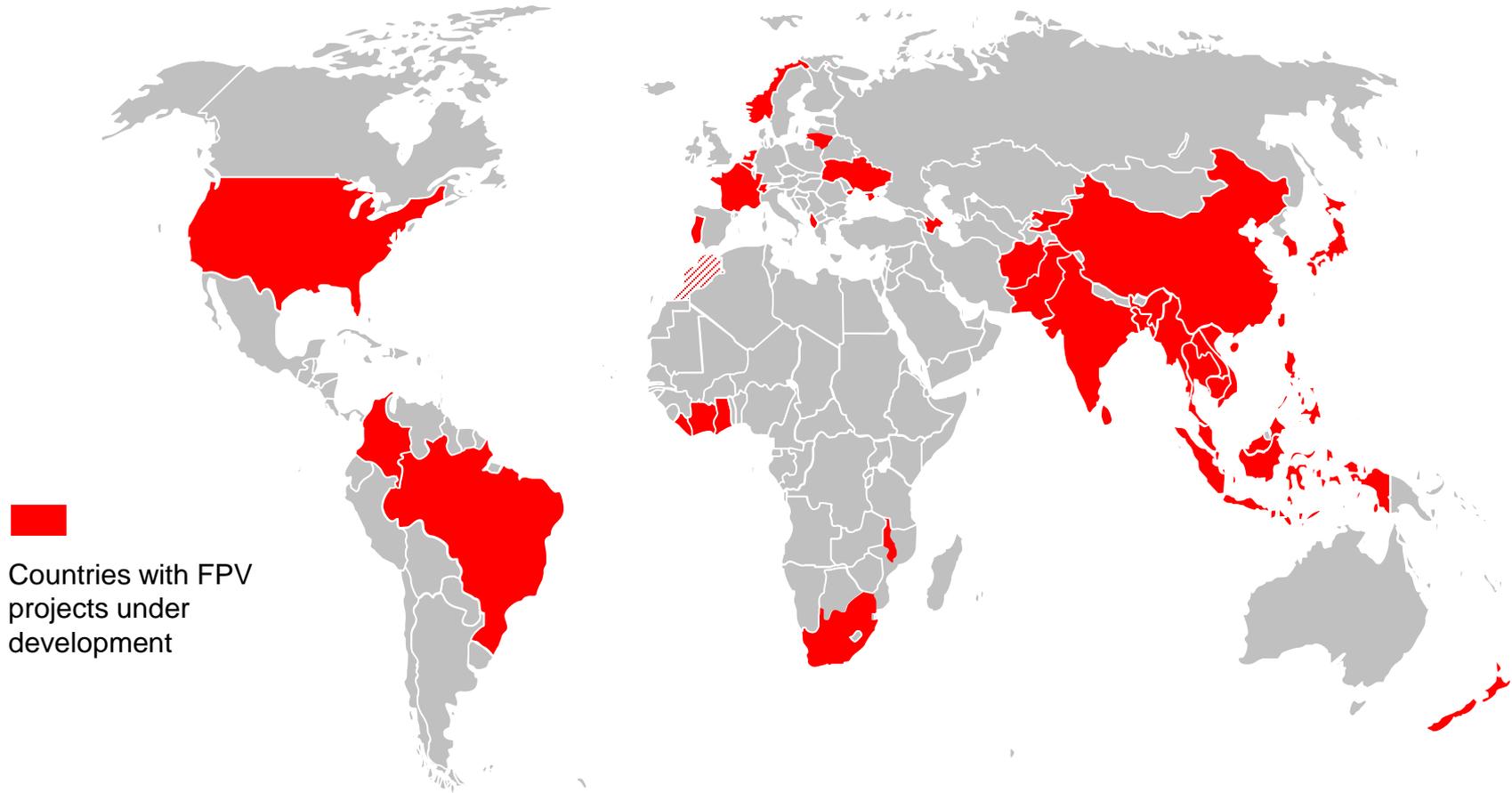
Source: Authors' compilation based on Mason (2018) and BBC (2018).

~1.4 GWp FPV installed worldwide



Source: SERIS. Picture: K-Water

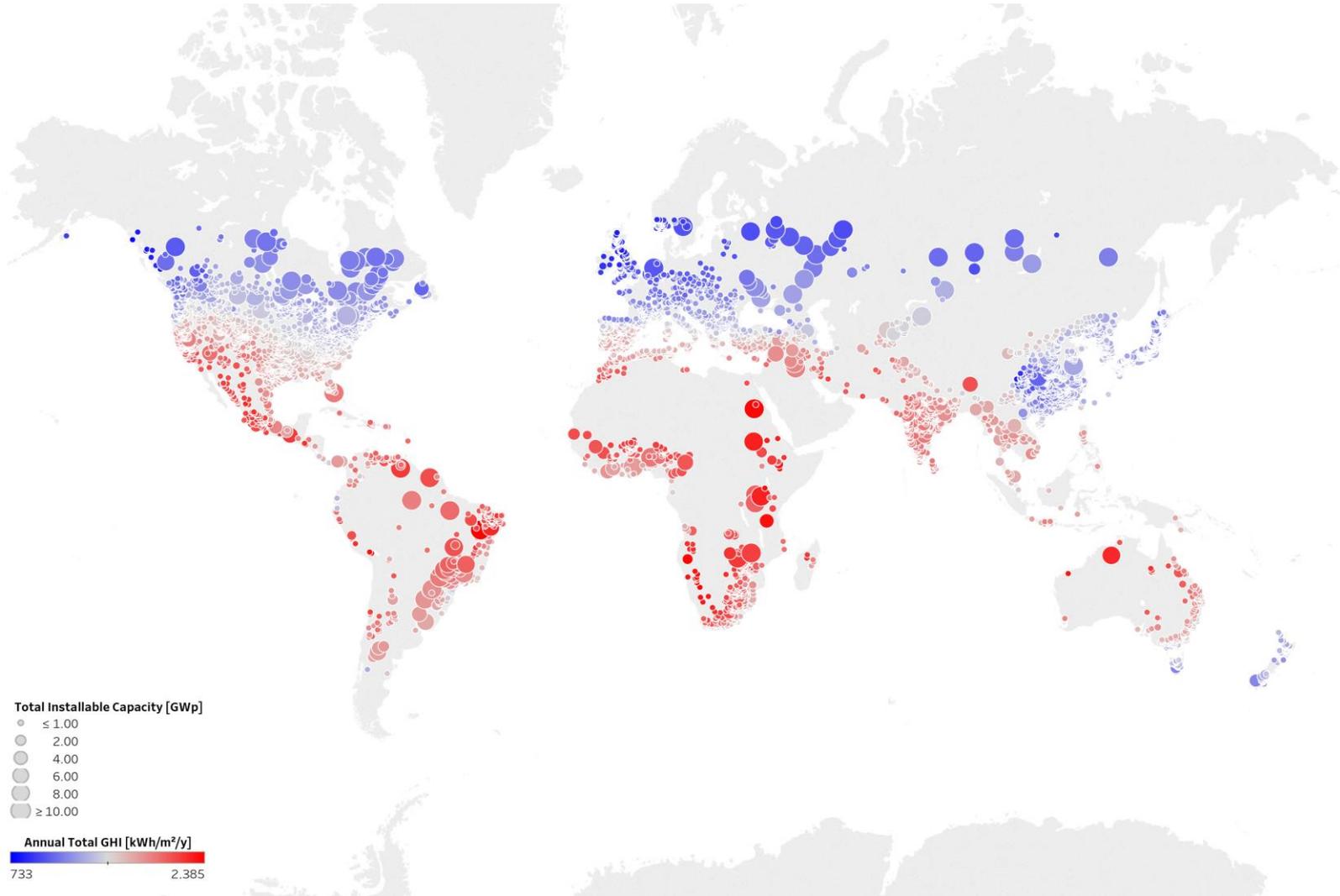
Current pipeline is growing fast



With more than 10 GW planned worldwide

Source: SERIS

World: ~4 TWp with 10% coverage



Source: SERIS based on the Global Solar Atlas and the GRanD database, © Global Water System Project (2011)

FPV hybrid with hydropower stations

Examples for Floating PV additions

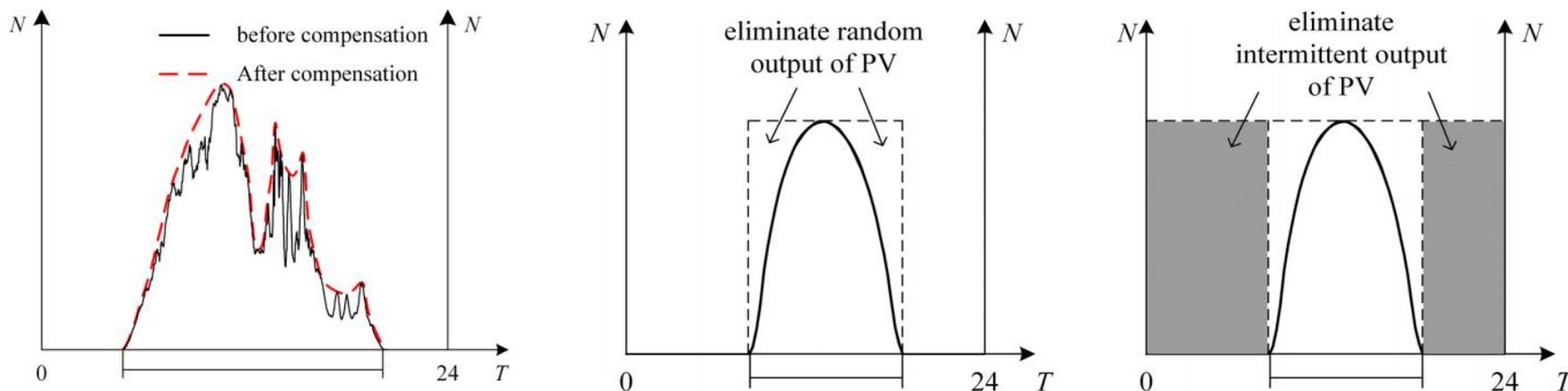
Example Dam/Reservoir	Region	Reservoir Size	Hydro Power	Area Fraction Required to add same Power of Floating Solar
Narmada Dam	India	375 km ²	1.5 GW	4%
Bakun Dam	Malaysia	690 km ²	2.4 GW	3%
Lake Volta	Ghana	8500 km ²	1.0 GW	<1%
Guri Dam	Venezuela	4250 km ²	10.2 GW	2%
Itaipu	Brazil	1300 km ²	14.0 GW	11%
Sobradinho "Lake"	Brazil	4220 km ²	1.0 GW	<1%
Xiluodu Dam	China	TBD km ²	13.8 GW	TBD
Three Gorges Dam	China	1000 km ²	22.0 GW	22%
Aswan Dam	Egypt	5000 km ²	2.0 GW	<1%
Attaturk Lake and Dam	Turkey	820 km ²	2.4 GW	3%

Complimentary FPV and hydropower

Joint operation of Floating PV and hydropower station

- ✓ Utilisation of available reservoir surface
- ✓ Existing power grid connection (often not fully utilised)
- ✓ Smoothing of PV variability (by adjusting turbines)
- ✓ Optimise day/night power generation
- ✓ Seasonal benefits (dry / wet seasons)

⇒ Use the reservoirs as “giant battery”



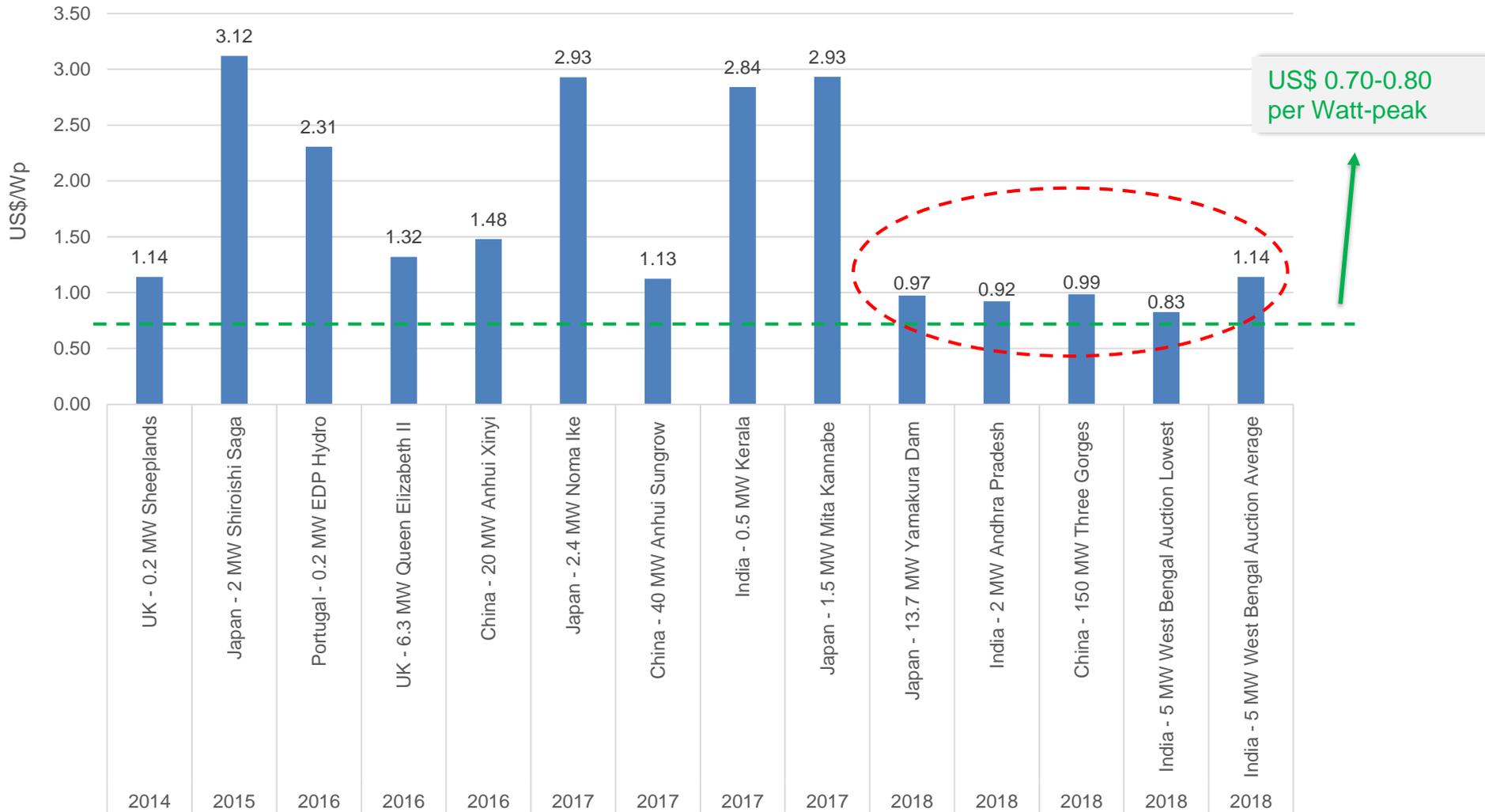
FPV supplier-base is growing fast



Oceans of Energy

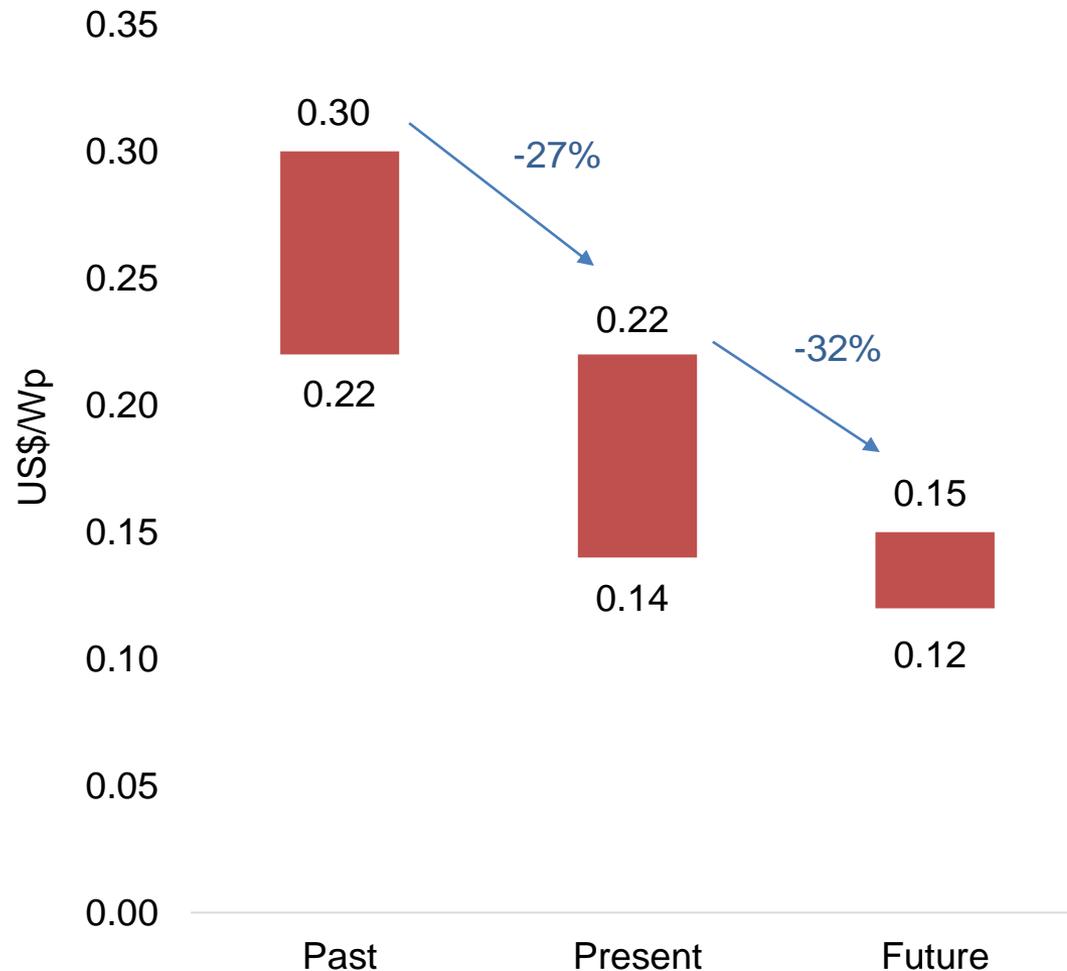


'Realized' capex developments



Source: SERIS

Floating structure costs decline in Asia



Source: SERIS

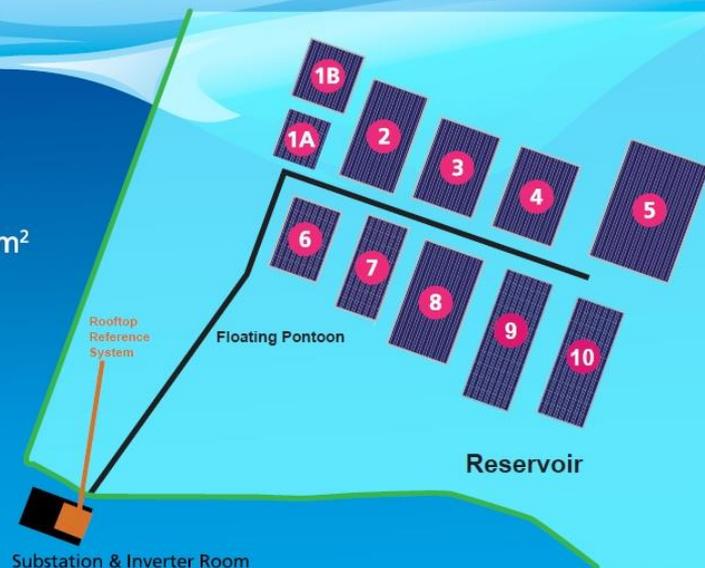
The Singapore floating PV Testbed

- Total capacity ~ 1 MWp

FLOATING SOLAR PV TEST-BED AT TENGEH RESERVOIR

Total capacity: 1 MWp
No. of floating PV systems: 10
Water surface covered by PV: 11,000 m²
Year of construction: 2016

This is the world's largest floating solar PV test-bed. It aims to study the technological and economic feasibility of deploying large-scale floating Photovoltaic (PV) systems in Singapore.



System Integrators / Float

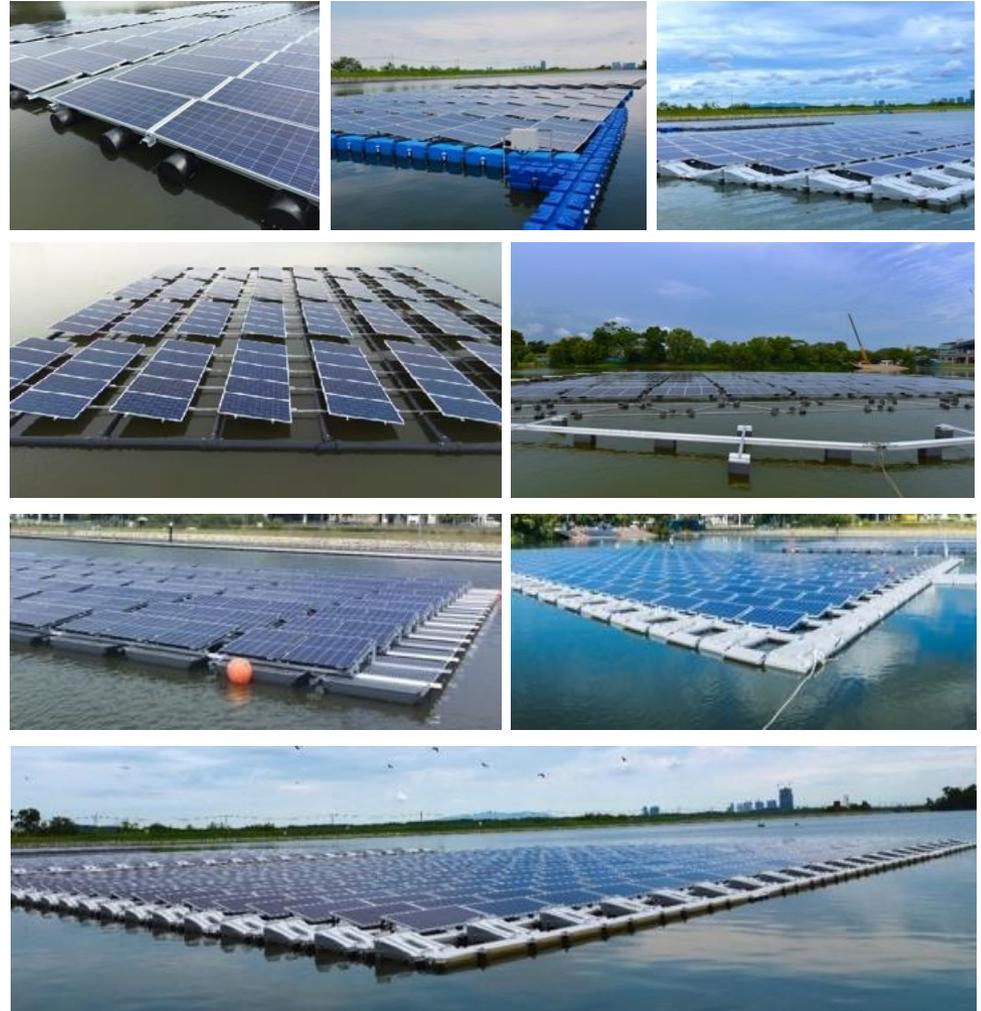
- 1A SolarGy/NRG Energia
- 1B SolarGy/4C Solar
- 2 Phoenix Solar/C&T
- 3 Sunseap/C&T
- 4 Sunseap/C&T, active cooling
- 5 BBR Greentech/Solaris
- 6 Upsolar/Koine Multimedia
- 7 REC Solar/Takiron
- 8 Sharp/SMCC
- 9 Million Lighting/HDB
- 10 SCG/SCG

Project collaborators:



Testbed design and objectives

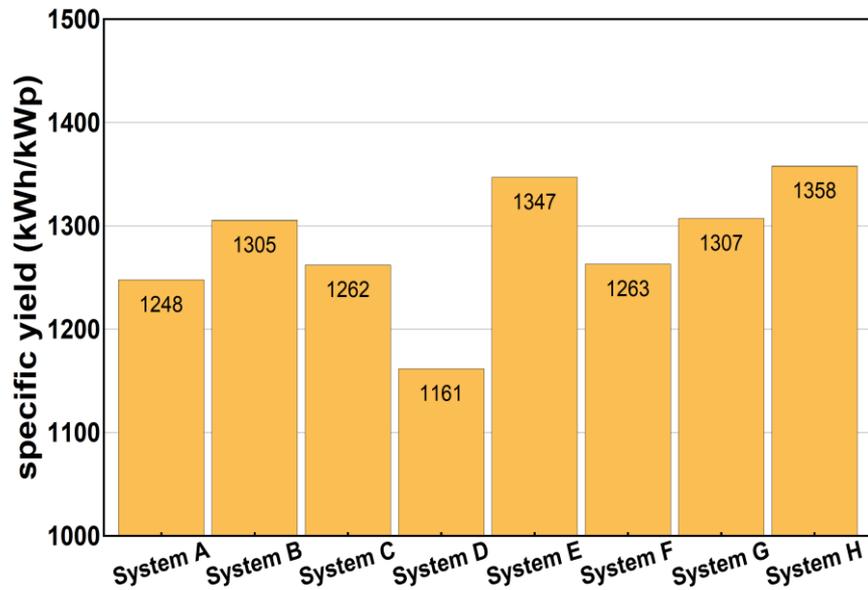
- ❑ Large scale FPV testbed
- ❑ Side-by-side comparison of major commercial FPV technologies
- ❑ Detailed monitoring
 - Environment
 - Energy yield
 - Module temperature
 - Bi-facial module
 - Active cooling
- ❑ Economics, LCOE



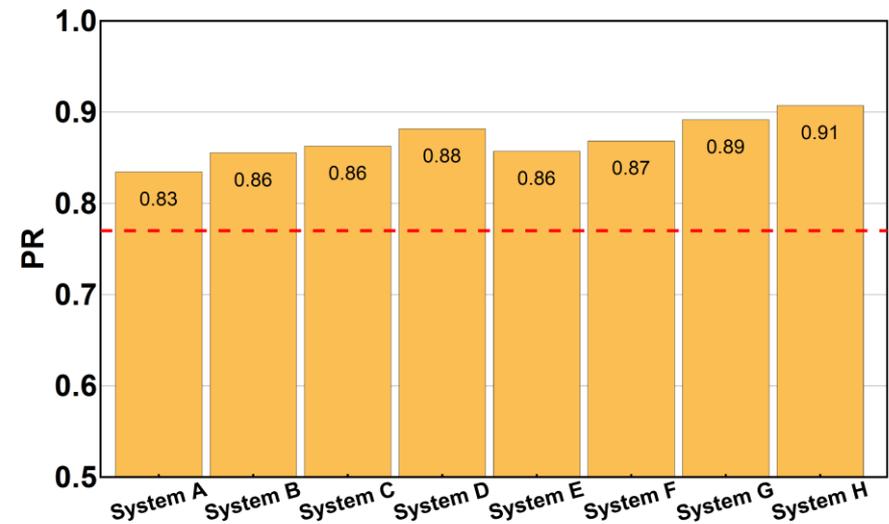
Specific yield and PR

For the first year

Yearly insolation=1601 kWh/m²



Average rooftop system in Singapore



Excluding major downtime

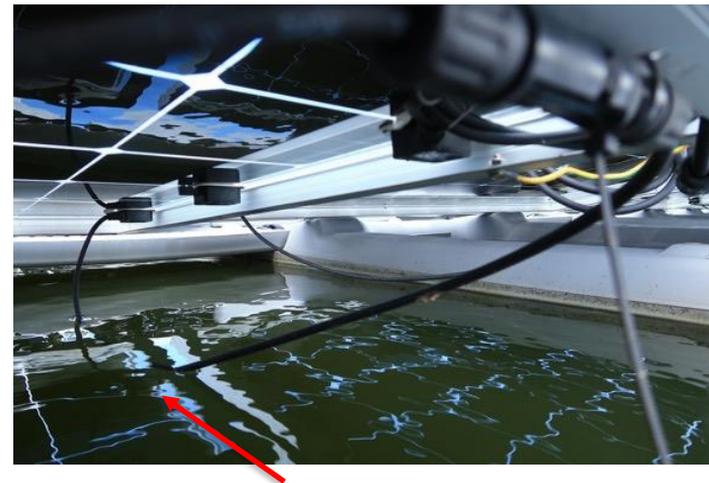
Cables or connectors touching water

❑ Causes

- Low clearance from water surface as well as mismatch in module cable length and floats dimension.
- Waves due to wind or boat

❑ Consequences

- Leakage and low insulation resistance
- Degradation (corrosion) of cables



- ## ❑ Recommendation: better cable routing, matching module & float dimensions

Breakage of connecting parts

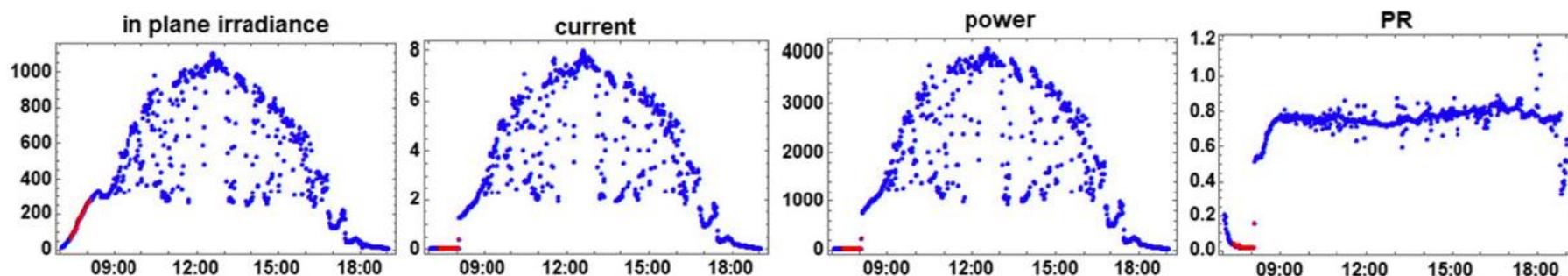
- ❑ Mechanical stress
 - At the joints of rigid structures
 - On equipotential bonding tape/wire
 - At the earthing tape connection for grounding



Insulation resistance issues

Inverters starting late

- ❑ Insulation faults observed for some systems
 - The insulation resistance (R_{iso}) is low for some floating PV strings.
 - Inverters measure R_{iso} . When R_{iso} does not meet the preset threshold, inverters do not start.
 - Result: inverters start late (till the R_{iso} limit is passed) and thus loss of energy.



Animal visits



Soiling – from bird droppings

- ❑ Bird droppings observed on floating PV modules
 - Partial shading
 - Reduced performance, less energy yield
 - Cell reserve biased, hot spots, => can lead to accelerated module degradation

- ❑ Possible solutions
 - Part of the O&M routine (i.e. immediate actions / cleaning)
 - Barrier methods
 - Non-barrier methods
 - Ultrasonic, Sonic Repeller
 - Visual Scare Device



Singapore floating PV Testbed



Queen Elizabeth II reservoir, UK

Other potential issues

Due to proximity to water, high humidity

- ❑ Potential Induced Degradation (PID)
 - Anti-PID modules preferred
 - ❑ Corrosions (more aggravated for off-shore environments)
 - Combiner boxes
 - Inverters
 - Metal supporting structures
 - ❑ Risk of solar cables submerged in water
 - Electrical safety, earth leakage
 - Performance drop, system downtime
 - ❑ Structural
 - Anchoring / mooring needs to be carefully assessed during feasibility study
- ⇒ ***Highly valuable results from this testbed shall lead to new technical standards for Floating PV (via IEC TC 82)***

First off-shore FPV project in SGP

5 MWp capacity, directly connected to the Singapore power grid

- ❑ Likely world's largest off-shore floating PV system, size of 5 football fields
- ❑ Supported by the Singapore Economic Development Board (EDB)
- ❑ North of Woodlands Waterfront Park, along the Straits of Johor



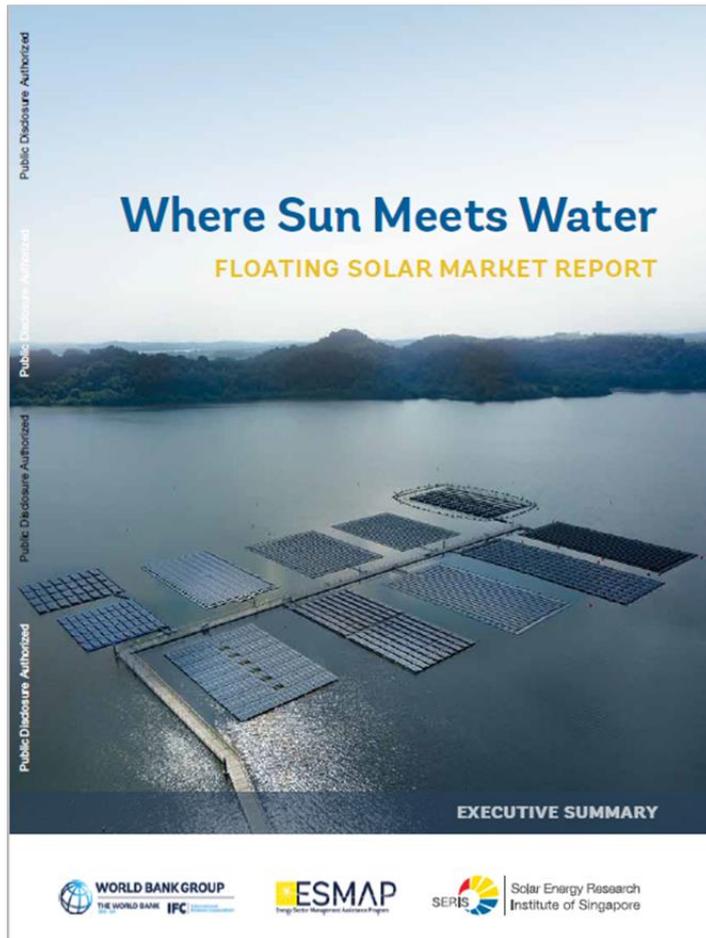
Multiple uses for off-shore FPV

Example: Smart Floating Farms (SFF) with fish farming and crops



Source (picture): Smart Solar Farms

Collaboration with the WBG-ESMAP



□ Floating Solar Market Report

1. Why floating solar?
2. Technology overview
3. Global market and potential
4. Policy considerations and project structuring
5. Costs of floating solar
6. Suppliers of floating PV systems

Published: June 2019

□ Practitioner Handbook

1. Project development overview
2. Initiation phase – Technical considerations
3. Initiation phase – Financial and legal considerations
4. Initiation phase – Environmental and social considerations
5. Construction phase
6. O&M phase

Published: October 2019

Collaboration with the WBG-ESMAP



The newly released “Floating Solar” reports are freely available for download at the SERIS website:

Floating Solar “Market Report”:

http://www.seris.sg/doc/publications/ESMAP_FloatingSolar_TEXT-A4-WEB.pdf

Floating Solar “Handbook for Practitioners”:

http://www.seris.sg/doc/publications/ESMAP_FloatingSolar_Gde_A4%20WEBL-REV2.pdf

More info also under:

<http://www.seris.sg/publications/scientific-publications.html>

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More information at

www.seris.sg

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We are also on:



Annual Report 2018



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